



Please provide the following information:
 -Model number
 -Serial number
 -Part description and number as shown in parts list

Figure 15 — Series 653 Hand Operated Lever Hoist

Repair Parts List

Ref. Qty.	No.	Description	Capacities:				Ref. Qty.	No.	Description	Capacities:			
			3/4 TON	1½ TON	3 TON					3/4 TON	1½ TON	3 TON	
1		Side plate assembly (gear side)-includes 2 bushings and bearing race	53750	53751	53752	1	23	Liftwheel gear kit- includes gear and snap ring	53805	53806	53807	1	
2		Side plate assembly (brake side)-includes 2 pawl studs, bearing race and 4 studs	53753	53754	53755	1	24	Liftwheel roller kit-includes 68 rollers for 3/4 ton unit 74 rollers for 1½ ton unit 68 rollers for 3 ton unit	53803	53847	53804	1	
3		Pawl, spring and retainer ring	53756	53757	53794	2	25	Upper hook assembly- includes hook, latch and hook block	53808	53809	53810	1	
4		Stripper	53758	53759	53760	1	26	Upper hook pin	53811	53812	53813	1	
5		Gear set (2 gears)	53761	53762	53763	1	27	Lower hook assembly- includes hook, latch and hook block	53814	53815	53816	1	
6		Spring	53764	53765	53765	1	28	Chain bolt kit-includes bolt and nut	53817	53818	53819	1	
7		Pinion	53766	53767	53768	1	29	Latch kit-includes latch spring and rivet	53820	53821	53822	2	
8		Gear cover with bushings	53876	53881	53885	1	30	Chain stop kit-includes chain stop, screw and nut	53880	53884	53888	1	
9		Gear and brake cover hardware kit-includes 8 nuts	53772	53773	53774	1	31	Nameplate kit-includes nameplate and 6 drive screws	53870	53871	53872	1	
10		Chain guide roller	53775	53776	53777	2	32	Load chain	85959PH 6x18-T(8)	635131PH 6x24-T(8)	85960PH 10x30-T(8)	Specify Length Required	
11		Friction hub	53778	53779	53780	1	33	Lever ratchet	53835	53836	53837	1	
12		Friction disc	53781	53782	53844	2	34	Warning label and free chaining tag kit- includes 2 labels and 3 tags	53873	53874	53875	1	
13		Ratchet	53783	53784	53785	1							
14		Brake cover assembly	53877	53882	53886	1							
15		Lever hardware kit-includes 1 screw, 1 lockwasher and 2 locknuts	53789	53790	53845	1							
16		Lever assembly-includes directional lever	53878	53883	53887	1							
17		Free chaining knob	53879	53879	53879	1							
18		Check washer	53796	53796	53796	1							
19		Brake nut kit-includes nut, cotter pin and spacer	53797	53798	53846	1							
20		Directional pawl kit- includes pawl, spring and shaft	53799	53800	53800	1							
21		Lever grip	53801	53802	53802	1							
22		Liftwheel	53838	53839	53840	1							